

5/23

SPLT

DART AEROSPACE LTD	Work Order:	23347
Description: Maintenance Step, LH	Part Number:	D3436-043/-041
Dwg: D3436 Rev. A	Qty:	9 10
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler	HA	05.06.09	10																				
2	WS	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3436-1</td> <td>Clamp</td> <td>M17679</td> </tr> <tr> <td>1</td> <td>D3436-3</td> <td>LH Step</td> <td>M17679</td> </tr> <tr> <td>4</td> <td>D3436-5</td> <td>Bushing</td> <td>31557 M17679</td> </tr> <tr> <td>1</td> <td>D3436-7</td> <td>Cap</td> <td>B23358</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	1	D3436-1	Clamp	M17679	1	D3436-3	LH Step	M17679	4	D3436-5	Bushing	31557 M17679	1	D3436-7	Cap	B23358	CPL	05.08.04	10
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1	D3436-1	Clamp	M17679																						
1	D3436-3	LH Step	M17679																						
4	D3436-5	Bushing	31557 M17679																						
1	D3436-7	Cap	B23358																						
3	WS	Weld bushings and clamp using welding Jig DT8772 and Dwg D3436 * D3436-5 DEVIATION: CAN USE 0.015 WALL AND ENSURE BOLT FIT. <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>A/R</td> <td>N/A</td> <td>4130 Welding Rod</td> <td>M9430</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	A/R	N/A	4130 Welding Rod	M9430	CPL	05.08.04	10												
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A/R	N/A	4130 Welding Rod	M9430																						
4	WS	Weld left step using welding Jig DT8773 and Dwg D3436 <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>A/R</td> <td>N/A</td> <td>4130 Welding Rod</td> <td>M9430</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	A/R	N/A	4130 Welding Rod	M9430	CPL	05.08.04	10												
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5	WS	Weld cap as per Dwg D3436 <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>A/R</td> <td>N/A</td> <td>4130 Welding Rod</td> <td>M9430</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	A/R	N/A	4130 Welding Rod	M9430	CPL	05.08.04	10												
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6	WS	Slit part on bandsaw as per Dwg D3436 Identify as D3436-043 & -041	CPL	05.08.04	10																				
7	QC9	Inspect welds and work to Step 6	2	05.08.04	10																				
8	GA	Deburr	CPL	05.08.11	10																				
9	FP	Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3	FC	05.09.04	10																				
10	FP	Apply black anti-skid paint as per Dwg D3436 and QSI 005 4.4	FC	05.09.12	10																				
11	QC3	Inspect Powder Coat	IM	05.09.13	10																				
12	GA	Install pad using contact cement as per manufacturer's instructions and Dwg D3436 Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D3436-9</td> <td>Pad</td> <td>B20359</td> </tr> <tr> <td>A/R</td> <td>N/A</td> <td>Contact Cement</td> <td>M16194</td> </tr> </tbody> </table>	Qty	Part Number	Description	Batch	2	D3436-9	Pad	B20359	A/R	N/A	Contact Cement	M16194	SP	05/09/15	10								
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2	D3436-9	Pad	B20359																						
A/R	N/A	Contact Cement	M16194																						
13	QC5	Inspect work to Step 12	2	05.09.15	10																				
14	ST	Identify and Stock	CY	05/09/23	9																				
15	AC	Cost / part: 48.47 = 28.93	SAS	05.09.26	9																				
16	DC	Close W/O 48.47 = 28.93 Inspect Level 21	DT	05/09/26	9																				

Rev	Date	Change	Revised By	Approved
A	05.05.11	New Issue	KJ/JLM	

RELEASED
05/05/16

PTO

